

# **OPERATING MANUAL**

**Flanged gate valves  
with soft seals**

**P/N 2312, 2314,**



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## 1. INTENDED USE

Gate valves with soft seals are intended for isolation of NG (natural gas) flow. The valves have the Oil & Gas National Technical Assessment no. **Nr – INiG-PIB-KOT-2019/007**. Each valve can be installed in above-ground and underground pipelines as an integral inline part of the piping. The gate valves are two-position valves which can only be set fully open or fully closed, and not intended for operation as control or damper valves.

## 2. TECHNICAL DESCRIPTION

- Production and acceptance according to PN-EN 13774:2013-07
- 100% of each valve is leak tested.
- Application temperature range: -10°C to +70°C from -20°C (-30°C) to +60 °C, i.e. the Temperature Class 2 (Class 3)
- Nominal diameter range:
  - for P/N 2312 - DN25 to DN600 [mm].
  - for P/N 2314 – DN50 to DN600 [mm].
- Hydraulic performance: maximum medium flow rate for liquids 4 [m/s] and 30 [m/s] for gases.
- Valve switching driving torque:

DN [mm]	Ilość obrotów	M <sub>max</sub> [Nm]
25	20	20
32		
40	11	25
50	13,5	
65	14	50
80	17	
100	21	60
125	26	96
150	26	
200	34,5	108

250	42,5	200
300	51	

- Valve control mode: the standard version of the gate valve has the clockwise closing sense of rotation. The closing sense of rotation can be opposite on special order.
- Installation length: in accordance with plant documentation.
- Nominal pressure ratings: 1,0MPa, 1,6MPa
- The flanged gate valves with soft seals intended for gas flow isolation in NG pipeline systems and other fluid systems, feature a smooth walled bore, a non-ring spindle, and an o-ring spindle seal installed in a head-type valve cover. The spindle is guided by a bushing in the valve cover neck and a sealing plug. The spindle seal is effected by the plug sealing assembly, which is a system of O-rings. The gate valve closure is a cast iron wedge completely coated with rubber and featuring sliding inserts as motion bearings. The spindle can be operated manually with a hand wheel or, in gate valves installed underground, through a hood and gate valve casing, using a T-socket wrench. The valve body 2312 features bell socket ends with transverse grooves cut along the outer surface on which PE pipe ends are slid over. The pipes at the grooved bell socket length are press fit with pressed steel rings that provide sure and tight joint. The metal to PE joints are preserved with the PROTEGOL anti-corrosive protective coat and heat-shrunk bands.

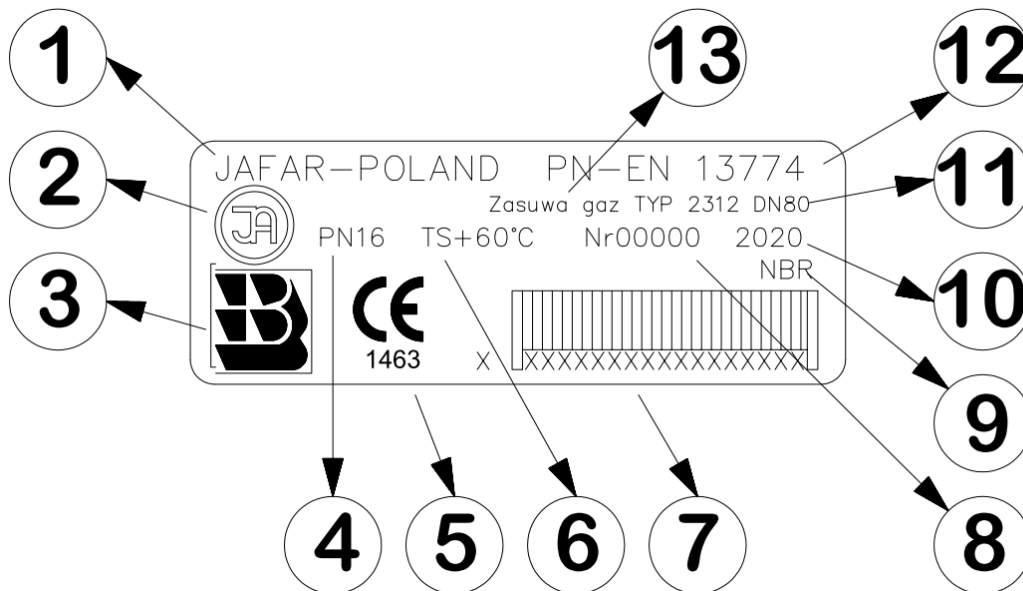
### 3. PRODUCT IDENTIFICATION MARKING

The gate valve marking meets the following standards: EN 19 (Industrial valves. Marking metal fittings), Marking of metallic valves), EN 1074-1 (Valves for water supply. Fitness for purpose requirements and appropriate verification tests. Part 1: General requirements). The gate valve bodies feature markings on the front and back walls of the body chamber. The marking contains the following data:

- manufacturer's trademark;
- heat no;
- nominal diameter;
- nominal pressure;
- body material type;

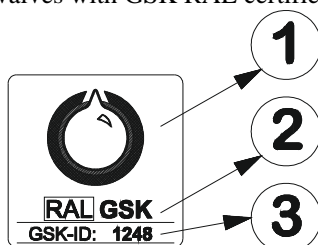


The location on the valve specified in the documentation features the nameplate which contains the following data:



1. Manufacturer's company and country of origin
2. Manufacturer's company logo
3. Polish construction mark (for the full range of diameter values)
4. Alphanumerical reference designation for the bolt hole pattern drilling on the flange to be connected to the piping (PN)
5. CE marking Maximum permitted pressure (PS)
6. Maximum / minimum permissible temperature (TS)
7. Barcode
8. Production serial no. in the calendar year
9. Seal material
10. Year of manufacture of the product
11. Diameter, bore and nominal size (DN)
12. Reference standard the product is compliant with
13. Product name

The gate valves with GSK RAL certified corrosion protection feature the corresponding label:



1. GSK logo
2. Certificate title
3. Certificate reference number

The gate valves may feature additional markings, which depends on the market they are sold on, including. NF, WRAS, DVGW and other.

## 4. STORAGE & TRANSPORT

The products are packed on EURO pallets (1200x800 mm) or in custom containers, as applicable. Store the valves in clean indoor rooms without bacteriological or chemical contaminants and at a room temperature between -20°C and 70°C. Protect the paint coat and rubber parts from prolonged exposure to UV radiation. The filters should be protected against mechanical damage.

Protect the rubber parts from compression by keeping the gate valve wedge closure halfway open. Secure the products against shifting during shipping and handling. The gate valves shall be handled on slings and secured from rotating.

## 5. INSTALLATION

The flanged gate valves with soft seals intended for gas flow isolation in NG pipeline systems and other fluid systems, can be installed in underground pipelines or overground pipeline installations, both horizontal and vertical, with any direction of flow of the medium. The Type 2312 gas gate valves are intended for installation between resistance-welded pipeline ends. The Type 2314 gas gate valves are intended for installation between fusion-welded pipeline ends. Note that the completed installation must not expose the valve to bending or tensile stress from loading with the unsupported pipeline sections, and the valves must be installed aligned with the piping. Consider proper compensation of the pipeline dimensional changes from temperature and pressure in the installation. The gate valve is ready for installation as assembled and adjusted by the manufacturer. Any dismantling of the gate valve components may result in loss of seal.

Before attempting to install the valve, check the technical and commercial documents delivered with the product to verify that your media and pipeline operating parameters comply with the manufacturer's declaration. Any change in the operating conditions must be consulted with the manufacturer beforehand.

Before attempting to assemble the valve, remove the main bore plugs, check the inner surfaces of the valve and thoroughly flush with water, if necessary. Install the gate valve on a base or a support adequate to the size and weight of the valve, to prevent strain of the piping with the valve. Use suitable piping flanges, gaskets and bolts for the valve flange ends. The valve and piping flange holes must be aligned. Tighten the connection flange bolts crosswise to ensure a proper seal pressure. The gate valve location must prevent exposure to freezing of the medium flowing through the gate valve. Equip the gate valve with a suitable control, e.g. a spindle handwheel with a flexible or rigid housing, an electric drive unit and a pedestal. When installing a housing, it is necessary to equip the unit with a street box founded on a base slab. When using a spindle extension, make sure that the weight of the extension is not transferred to the gate valve spindle. To prevent the load transfer, use holding pieces, mounted to the chamber/vault walls. Spindle extensions over 3000 mm long shall be attached via Cardan joints. Having completed the installation, perform a pressure test at a maximum test pressure equal to 1.5 times the nominal pressure.

**Caution! If the product has mechanical damage, do not install it in the pipeline.**

## 6. OPERATION AND MAINTENANCE

The gate valve shall be operated in accordance with all relevant requirements for stop valves, i.e. kept either in the fully open or fully closed position. Leaving the gate valve partially opened (or closed) may result in seal failure.

The gate valve can be controlled with:

- a handwheel sized according to the Product Specification Sheet and mounted on the gate valve spindle or a pedestal;
- a T-socket wrench, if the spindle neck is in a housing;
- an electric or pneumatic drive unit;
- other driving gear, e.g. a handwheel with a chain.

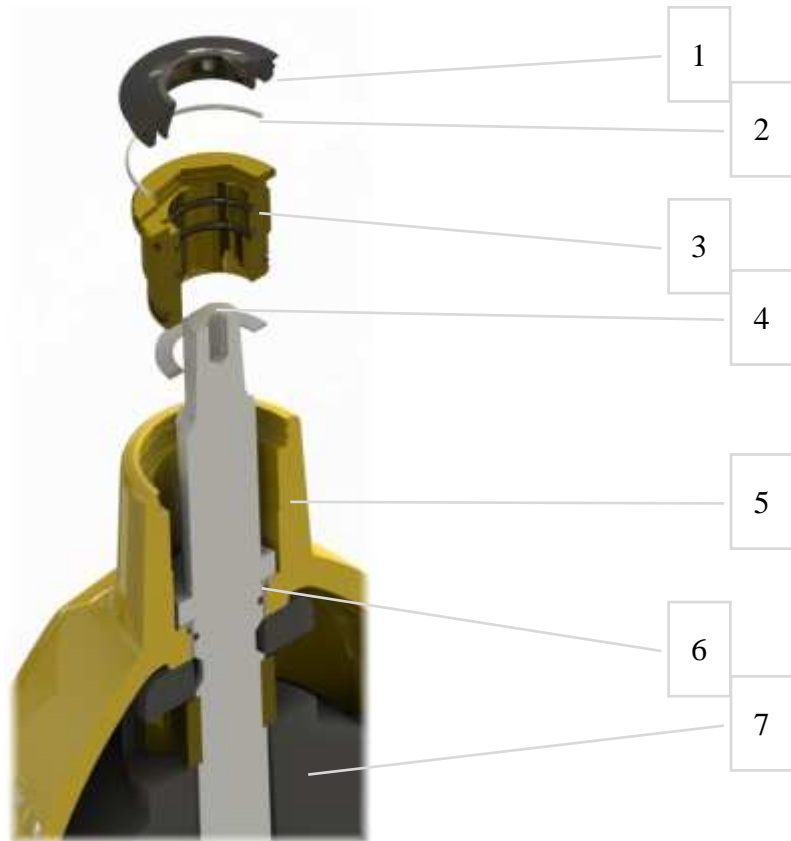
Valve control requires a specific driving torque (see table in Section 2) and a specific number of spindle turns. Do not exceed the maximum driving torque.

To ensure full operational efficiency, carry out a technical inspection and maintenance at least once a year as follows:

- Operate the gate valve from the fully open position to the fully closed position, or vice versa, as the case may be.
- Follow the driving torque limits specified in the table in Section 2.

- If the valve operation is difficult, i.e. the valve reaches the maximum driving torque before either of its limit positions (e.g. due to scale on the spindle threads), repeat the full operation three times.
- Check the tightness of all connections and seals with the gate valve closed.
- If all the actions above have been completed with a good result, visually inspect the corrosion protection. If the paint coat is damaged, rebuild it with the paint kits available from JAFAR.

Replacing the seal in the cover:



Fully open the valve (until you clearly sense that the wedge closure (7) resists further movement; this will seal the spindle under the flange (6)).

This operation allows you to replace the o-rings in the plug (3) or the whole plug assembly on the pipeline in operation.<sup>8</sup>

Clean the gate valve cover from dirt, sediments and grime.

Disassemble the following in the succession shown below:

- the wiper gasket (1);
- the circlip (2).
- Release and remove the sealing plug (3) (with the service wrench tool available from the manufacturer).
- Clean and moisten the seat in the cover.
- Install the new sealing plug assembly (3) or clean the existing one and install its new o-rings.
- Leak test the valve in the OPEN POSITION to confirm that the sealing has been properly replaced.
- Install the circlip in place to prevent secure the plug (2) in place.
- The reassembled and positively tested valve will be ready for operation.

## **7. SAFETY**

All installation and operation tasks related to the product shall be only be done by qualified professionals with sufficient training and experience to assess the current situation and identify and avoid hazards. Failure to follow this warning or this Operating Manual may cause death, severe bodily injury or substantial property damage.

Fabryka Armatur Jafar S.A. shall not be liable for any accidents or emergencies related to incorrect installation or operation of the product. Note that the valve installation could be pressurized or contain various type of stray gas or aggressive liquids. If the installation is operated explosion hazard zones, ATEX requirements may apply; this will require suitably trained professionals (according to ATEX requirements). Do not use tools which may generate electrostatic discharge in the ATEX zone.

Do not use the product without thorough knowledge and understanding of this Operating Manual. Follow the general health and safety rules. Keep this Operating Manual throughout the service life of the product to ensure a safe operation of the latter.

## **8. WARRANTY**

The product assembled, installed and operated in compliance with this Operating Manual and the Product Specification Sheet is covered by a commercial warranty from the manufacturer. The warranty terms, conditions and period are specified in the Warranty Certificate available from [www.jafar.com.pl](http://www.jafar.com.pl).

The manufacturer may provide this product with custom materials and modifications on order. The final selection of the product which meets the optimum criteria for the installation project in question is made by the installation designer, who should consider this Operating Manual along with other data and information of significance for the correct operation of the product.

Failure to comply with the guidelines and instructions in this Operation and Maintenance Manual releases the manufacturer from all obligations, liability and warranty. Due to continuous business development, the manufacturer reserves the right to modify and change the design of the product shown herein.